



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3290-3
Job Sheet 168934



5032519

Part No: D3290-3

Job Qty: 12 ea

Part Name: Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/27/17

Job Tracking No:

Due Date: 12/22/17

Created By: Chantal Lavoie

Type: Stock

Description:

Customer: Hawker Pacific Pty Ltd (CHAWK02)

Locked Bag 2067 Wetherill Park, NSW, 1851 Australia ph:011 61 2 9708 8551

Note: DWG REV C IPP A 04.08.18 New issue KJ/RF IPP B IPP C 07.05.29. Thermoform in-house DL IPP D 07.09.28 rev C dwg EC verified by: DD IPP E 07.11.28 Add --Hand finish deburring DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	12/22/17	12/22/17	0.00	0.00	Start Up Waterjet		SP18-01-16
100	Purchasing	12 pcs	12/22/17	12/22/17	0.00	0.00	Purchasing		SP18-01-16
105	Packaging	12 pcs	12/22/17	12/22/17	0.00	0.00	Packaging2		
110	QC	12 pcs	12/22/17	12/22/17	0.00	0.00	QC6		EB
190	Packaging	12 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3	3+432	JAN 31 2018
200	QC21-SA	12 Ea	12/22/17	12/22/17	0.00	0.00	QC21		18/01/18

Part Op 100 - ISSUE P/O: _____ SUPPLIER: PLASTECH MANUFACTURE D3290-3 AS PER DWG C OF C
Descriptions: IS REQUIRED

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D3290-3P	12	0	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window	26.580Inches $\pm$ 0.030	26.610 26.550		
2	Window	16.080Inches $\pm$ 0.030	16.110 16.050		
3	Window	13.790Inches $\pm$ 0.030	13.820 13.760		
4	Window	12.400Inches $\pm$ 0.030	12.430 12.370		
5	Window	8.810Inches $\pm$ 0.030	8.840 8.780		

DART
AEROSPACE
S032619



Window

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: D3290-3

Original Serial #: S032619

Revision:

Operation:

Change No:

Purchasing

Mfg Date: 01/16/18

Job No: 168934

DRAWING NO. D3290	TITLE REPLACEMENT WINDOW ASSEMBLY	REV. C	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D3290-C-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN <i>90</i>	CHECKED <i>1</i>		MFG. APPR. <i>EZ</i>	APPROVED <i>AD</i>	DE APPR. <i>#</i>		
DATE 09.09.18	DATE 09.09.18		DATE 09.09.18	DATE 09/09/21	DATE 09/09/21		

PURPOSE:

CHANGE MATERIAL THICKNESS OF D3290-1 FRAME TO 0.063 FROM 0.040. REF PAR 09-033.

CHANGE:

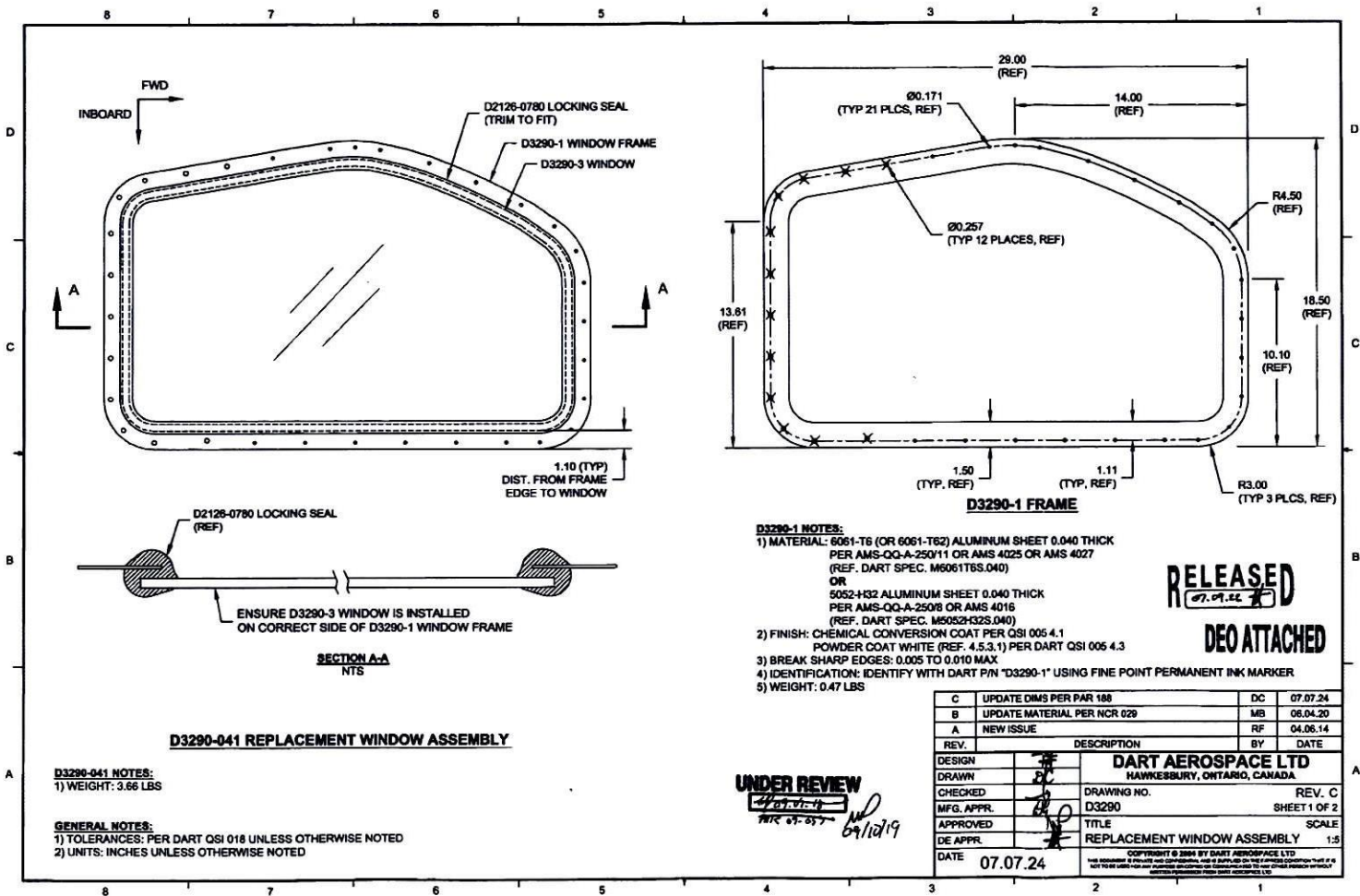
MATERIAL CALL-OUT OF D3290-1 FRAME ON SHEET 1 IS AMENDED AS FOLLOWS:

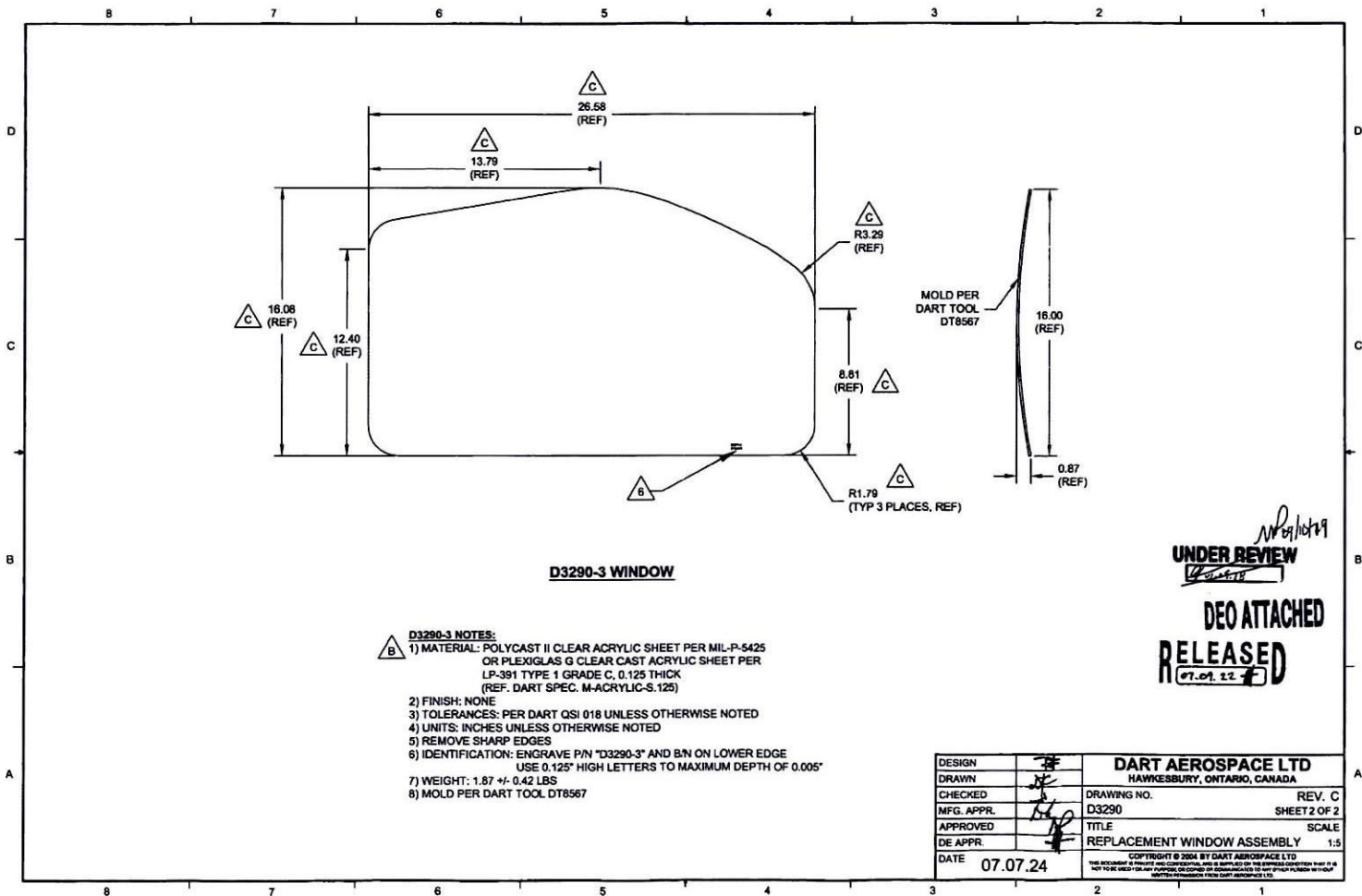
D3290-1 NOTES

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET ~~0.040 THICK~~ 0.063 THICK (REPLACE)
 PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
~~(REF. DART SPEC. M6061T6S.040)~~ REF. DART SPEC. M6061T6S.063 (REPLACE)
 OR
 5052-H32 ALUMINUM SHEET ~~0.040 THICK~~ 0.063 THICK (REPLACE)
 PER AMS-QQ-A-250/8 OR AMS 4016
~~(REF. DART SPEC. M5052H32S.040)~~ REF. DART SPEC. M5052H32S.063 (REPLACE)

RELEASED
 2009-10-09
WJ

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038493

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

PO No: PO038493
PO Date: 11/27/17
Due Date: 12/19/17
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

EMailed
NOV 28 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Rev	Supplier Part No	Item No	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3290-3P				Window As Per Dwg D3290 Rev. C		Firmed	12/19/17	12 Ea	0 Ea	12 Ea	\$45.00/Ea	\$540.00
Line Item Note job # 168934													
Grand Total: \$540.00													

Order Notes

DWG REV C

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 11/27/17 3:41 PM dart.baker.diane

Packing Slip



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 26395
Shipment Date: 01/10/2018
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: ROBERT ABOUD
O

Purchase Order
38493
Carrier Account #

Sales Order
SO-021328

Incoterms
EX WORKS

Payment Method
PPD/CHG
Tracking Number

Ship Via
UPS CANADA LTD. -

Item Number - Revision Description

D3290-3 - Rev.: C REPLACEMENT WINDOW ASSEMBLY

HS Code: 3920.51.1000 - OTHER Country of Origin : CA

FREIGHT - FREIGHT

Quantity UOM
Shipped

12 EA

1 EA

8218-01-14

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 38493

SO # 021328

Part #	D3290-3	Qty.	12	Batch #	-001
Description	WINDOW, FOR REPLACEMENT WINDOW ASSEMBLY	Material usage	2 SHEETS	Lot#	240394
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS

(Approved QA Signatory)

Date: JAN 08, 2018

C OF C # 028

Page: 1 of 1

COPY

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